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Patent Application  
Preliminary Amendment  
Docket No. GJE-7618

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant(s) : Michael John Harris, Stuart Brown

Docket No. : GJE-7618

For : A Process for the Resolution of Nefopam

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PRELIMINARY AMENDMENT

This application is a National Stage Application of International Application Number PCT/GB2004/005198. Please amend the above-identified patent application as follows:

**Amendments to the Specification** begin on page 2 of this paper.

**Amendments to the Claims** are reflected in the listing of claims beginning on page 3 of this paper.

**Remarks** follow the amendment sections of this paper.